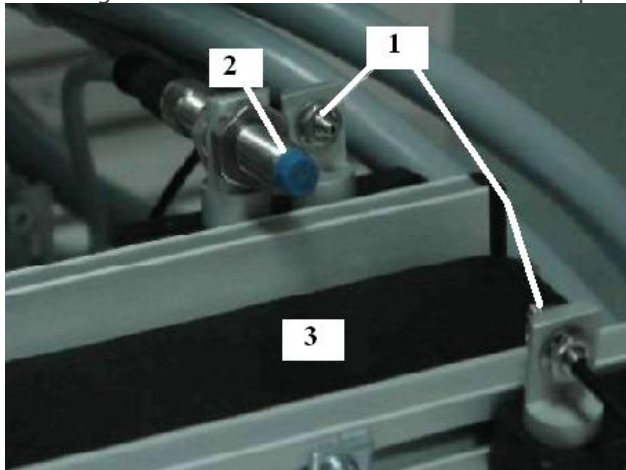


1. The figure shows:



- ☐ Programming cable
- ☐ I/O Data Cable
- ☐ Power supply
- ☐ Expansion module

2. In the figure shown writ down the name of components 1 ,2 3



3. The device that converts electrical signals from PLC outputs into physical conditions is

- ☐ Expansion Module
- ☐ Actuator
- ☐ Sensor
- ☐ Interface unit

4. The figure shows: (2 points)



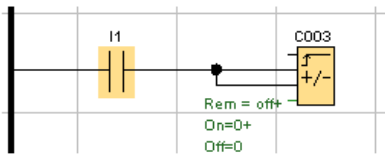
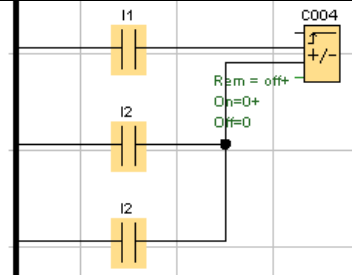
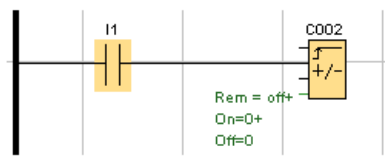
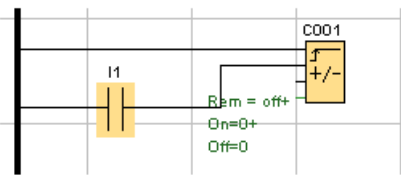
- ☐ Programming cable
 - ☐ Expansion module
 - ☐ Power supply
 - ☐ I/O Data Cable
5. The figure shows: (2 points)



- ☐ Programming cable
 - ☐ I/O Data Cable
 - ☐ Power supply
 - ☐ Expansion module
6. The device that used to decrease the speed and to increase the torque is: (1 point)
- ☐ Gear box
 - ☐ Slide
 - ☐ Conveyor Belt
 - ☐ Branching arm

7. Match the following:

No	Function
1	Count up only
2	Count down only
3	Count up and count down
4	It will not count

No	Counters
	
	
	
	

8. A pushbutton (Pb1) is used to turn on a machine (M) for three minutes, another pushbutton (Pb2) is used to turn off the machine any time. Draw the ladder diagram that controls this machine.

Answers

1. I/O data cable
2. 1. Fiber optic sensor 2. Inductive sensor 3. Conveyor belt
3. Actuator
4. Expansion module
5. Programming cable
6. Gear box
- 7.

No	Counters
2	<p>Rem = off+ On=0+ Off=0</p>
3	<p>Rem = off+ On=0+ Off=0</p>
1	<p>Rem = off+ On=0+ Off=0</p>
4	<p>Rem = off+ On=0+ Off=0</p>

8.

